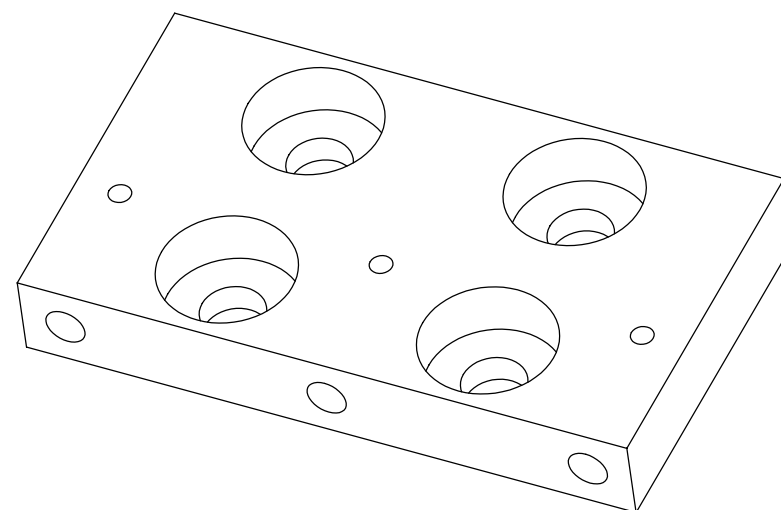
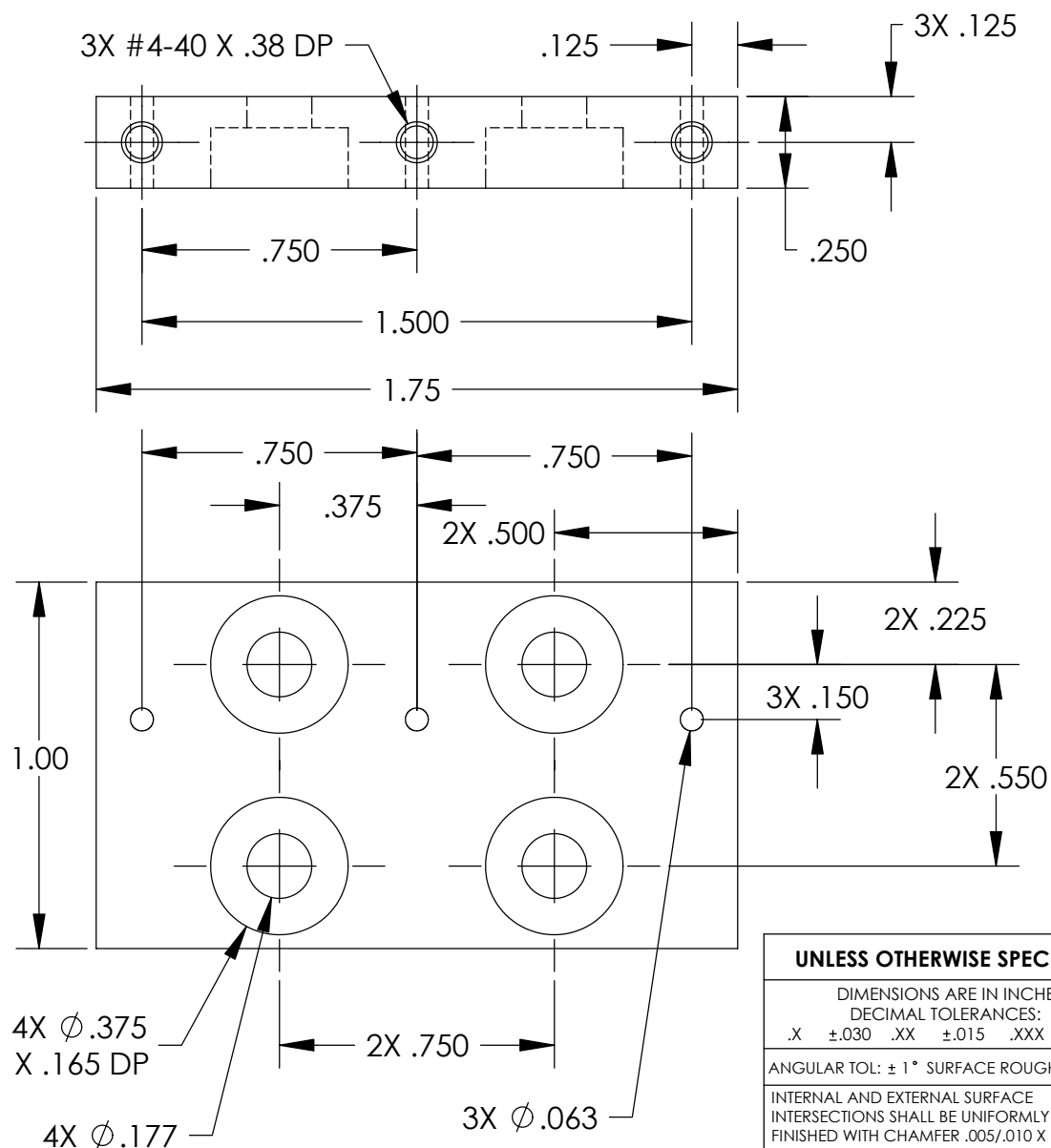


REVISIONS		
REV	DESCRIPTION	DATE
B	ADDED VENT HOLES	6/25/2003



- NOTES:
1. VENT HOLES TO CONNECT TO PILOT SECTION OF #4-40 HOLES.
 2. VENT HOLES CAN BE LARGER THAN .063".

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
DECIMAL TOLERANCES:
.X ±.030 .XX ±.015 .XXX ±.005

ANGULAR TOL: ± 1° SURFACE ROUGHNESS: 63/

INTERNAL AND EXTERNAL SURFACE
INTERSECTIONS SHALL BE UNIFORMLY
FINISHED WITH CHAMFER .005/.010 X 45°
OR RADIUS .005/.010.
CHAMFER ALL THREADED HOLES 110° OF
MAJOR DIAMETER X 45°

MATERIAL: **304 SST**

FINISH: **NONE**

High Precision Devices

1668 Valtac Lane, Suite C, Boulder, Colorado 80301
Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com

TITLE: **p02101-073 support attach block**

CONFIGURATION: **-0-Default**

SIZE	QTY PER ASSM:	SCALE:	SHEET	OF	REV
A	18	2:1	1	1	B
DATE: 5/20/2004		DRAWN BY: C. Danaher			